5mm Round With Flange Type Infrared LED Technical Data Sheet

Part No.: 503IRC2E-2AC

Features:

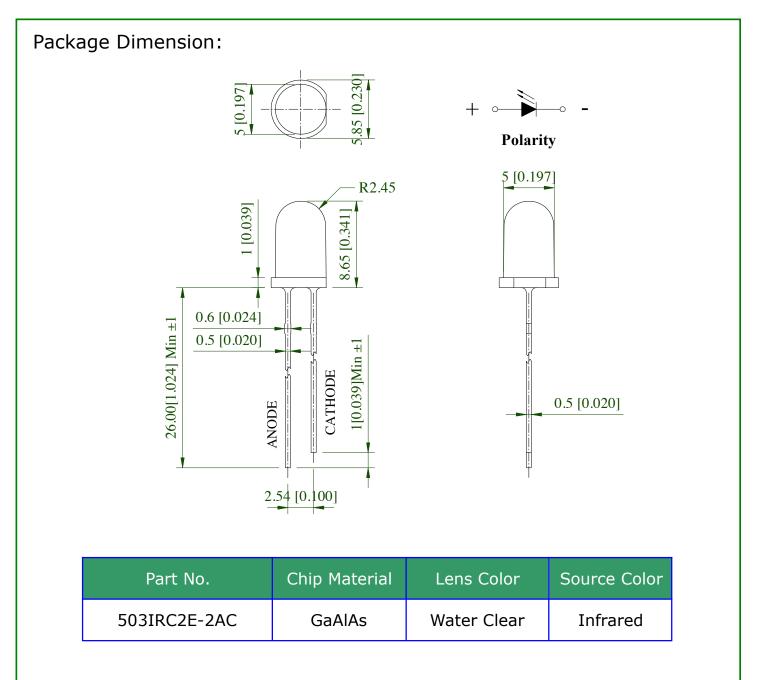
- \diamond Standard T-1 3/4 package.
- \diamond Viewing angle=20°.
- $\diamond~$ Low forward voltage.
- $\diamond~$ High radiant intensity.
- \diamond Reliable and rugged.
- $\diamond~$ The product itself will remain within RoHS complaint Version.

Descriptions:

 $\diamond~$ The device is spectrally matched with silicon photodiode and phototransistor.

Applications:

- \diamond Floppy disk drive.
- \diamond Optoelectronic switch.
- ♦ Camera.
- \diamond Video.
- $\diamond~$ Infrared remote control units with high power requirement.
- ◇ Free air transmission system.



Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ± 0.25 (.01") mm unless otherwise specified.
- 3. Protruded resin under flange is 1.0 mm (.04 $^{\prime\prime}$) max.
- 4. Specifications are subject to change without notice.

Absolute Maximum Ratings at $Ta=25^{\circ}$

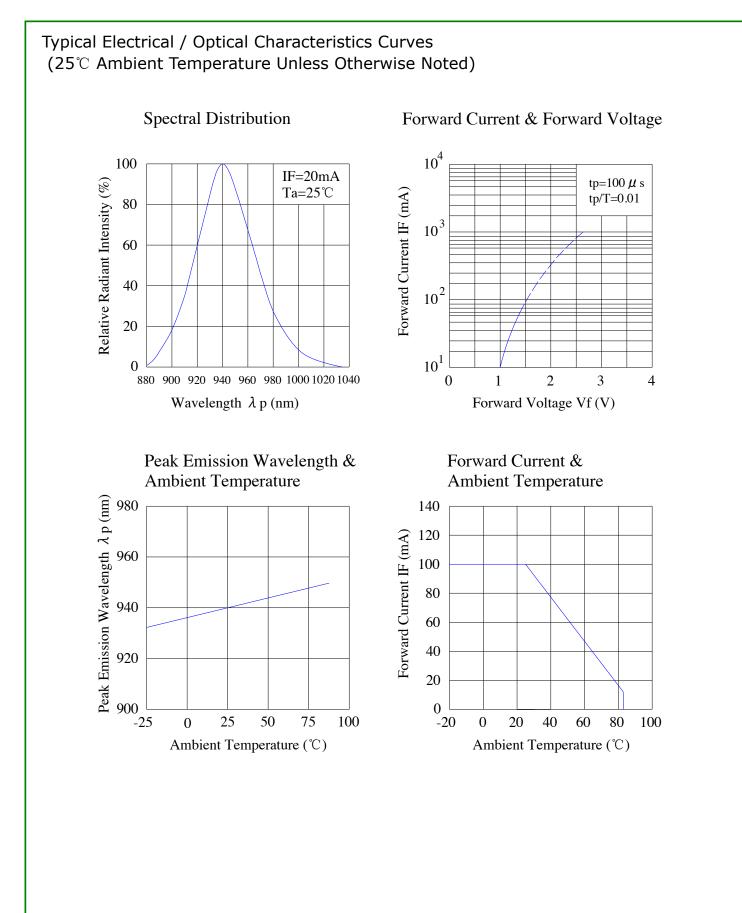
Parameters	Symbol	Max.	Unit
Power Dissipation	PD	100	mW
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	IFP	1	А
Forward Current	IF	100	mA
Reverse Voltage	VR	5	V
Operating Temperature Range	Topr	-40℃ to +85℃	
Storage Temperature Range	Tstg	-40℃ to +100℃	
Soldering Temperature [4mm(.157") From Body]	Tsld	260℃ for 5 Seconds	

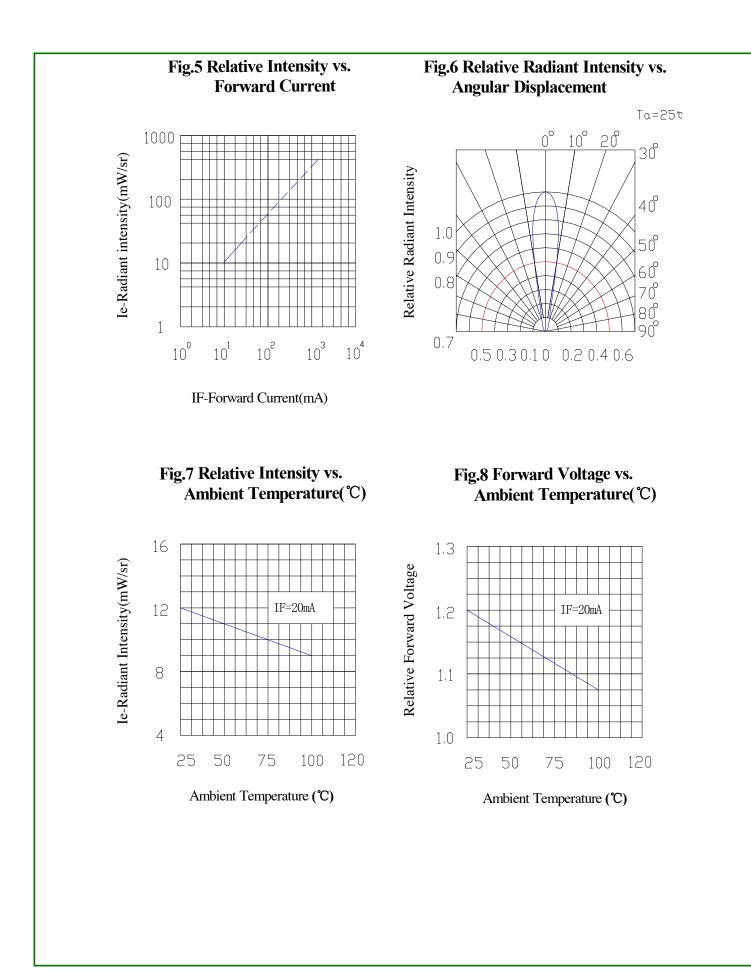
Electrical Optical Characteristics at $Ta=25^{\circ}C$

Parameters	Symbol	Min.	Тур.	Max.	Unit	Test Condition	
Dadiant Intensity	Ee	7.8	12.0		mW/sr -	m)///or	IF =20mA
Radiant Intensity	Le	20.0	45.0			IF =50mA	
Viewing Angle*	201/2		20		Deg	IF =20mA(Note 1)	
Peak Emission Wavelength	λр		940		nm	IF =20mA	
Spectral Bandwidth	Δλ		50		nm	IF =20mA	
Forward Voltage	VF	0.80	1.20	1.50	V	V	IF =20mA
Forward voltage	VF	1.00	1.30	1.70		IF =50mA	
Reverse Current	IR			10	μA	VR=5V	

Notes:

 $1.\theta_{\mbox{\tiny 1/2}}$ is the off-axis angle at which the luminous intensity is half the axial luminous intensity.





Reliability Test Items And Conditions:

The reliability of products shall be satisfied with items listed below: Confidence level: 90%.

LTPD: 10%.

1) Test Items and Results:

No	. Item	Test Conditions	Test Hours/ Cycles	Sample Sizes	Failure Judgment Criteria	Ac/ Re
1	Reflow Soldering	TEMP.: 260℃ <u>+</u> 5℃ 5secs	6mins	22pcs		0/1
2	Temperature Cycle	H: +100℃ 15mins ∫ 5 mins ∫ L: -40℃ 15mins	50Cycles	22pcs	IR≧U×2	0/1
3	Thermal Shock	H: +100℃ 15mins ∫ 10mins ∫ L: -10℃ 5mins	50Cycles	22pcs	Ee≦L×0.8 VF≧U×1.2 U: Upper Specification Limit L: Lower Specification Limit	0/1
4	High Temperature Storage	TEMP.: +100℃	1000hrs	22pcs		0/1
5	Lower Temperature Storage	TEMP.: -40℃	1000hrs	22pcs		0/1
6	DC Operating Life	$V_{CE}=5V$	1000hrs	22pcs		0/1
7	High Temperature/ High Humidity	85℃ / 85% R.H	1000hrs	22pcs		0/1

2) Criteria For Judging The Damage:

Item	Symbol	Test Conditions	Criteria for Judgment		
			Min	Max	
Forward Voltage	VF	IF=50mA		F.V.*)×1.1	
Reverse Current	IR	VR=5V		F.V.*)×2.0	

*) F.V.: First Value.

Please read the following notes before using the product:

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package, the LEDs should be kept at 30 $^\circ\!{\rm C}$ or less and 80%RH or less.

2.3 The LEDs should be used within a year.

2.4 After opening the package, the LEDs should be kept at 30 $^\circ\!{\rm C}$ or less and 60%RH or less.

2.5 The LEDs should be used within 168 hours (7 days) after opening the package.

3. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 260° for 5 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

4. Soldering

When soldering, for Lamp without stopper type and must be leave a minimum of 3mm clearance from the base of the lens to the soldering point.

To avoided the Epoxy climb up on lead frame and was impact to non-soldering problem, dipping the lens into the solder must be avoided.

Do not apply any external stress to the lead frame during soldering while the LED is at high temperature.

Recommended soldering conditions:

Solder	ring Iron	Wave Soldering		
Temperature Soldering Time	300°C Max. 3 sec. Max. (one time only)	Pre-heat Pre-heat Time Solder Wave Soldering Time	100℃ Max. 60 sec. Max. 260℃ Max. 5 sec. Max.	

Note: Excessive soldering temperature and / or time might result in deformation of the LED lens or catastrophic failure of the LED.

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

6. Caution in ESD

Static Electricity and surge damages the LED. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices equipment and machinery must be properly grounded.